

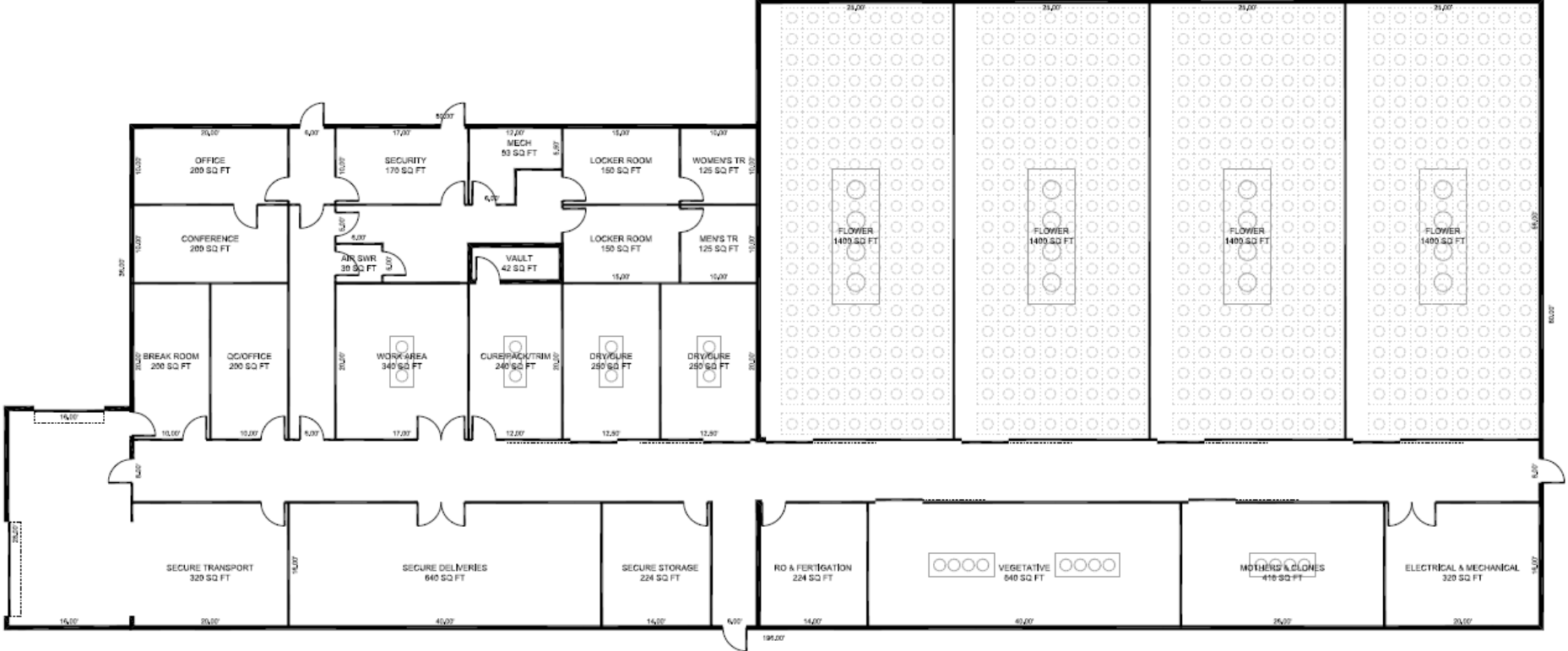


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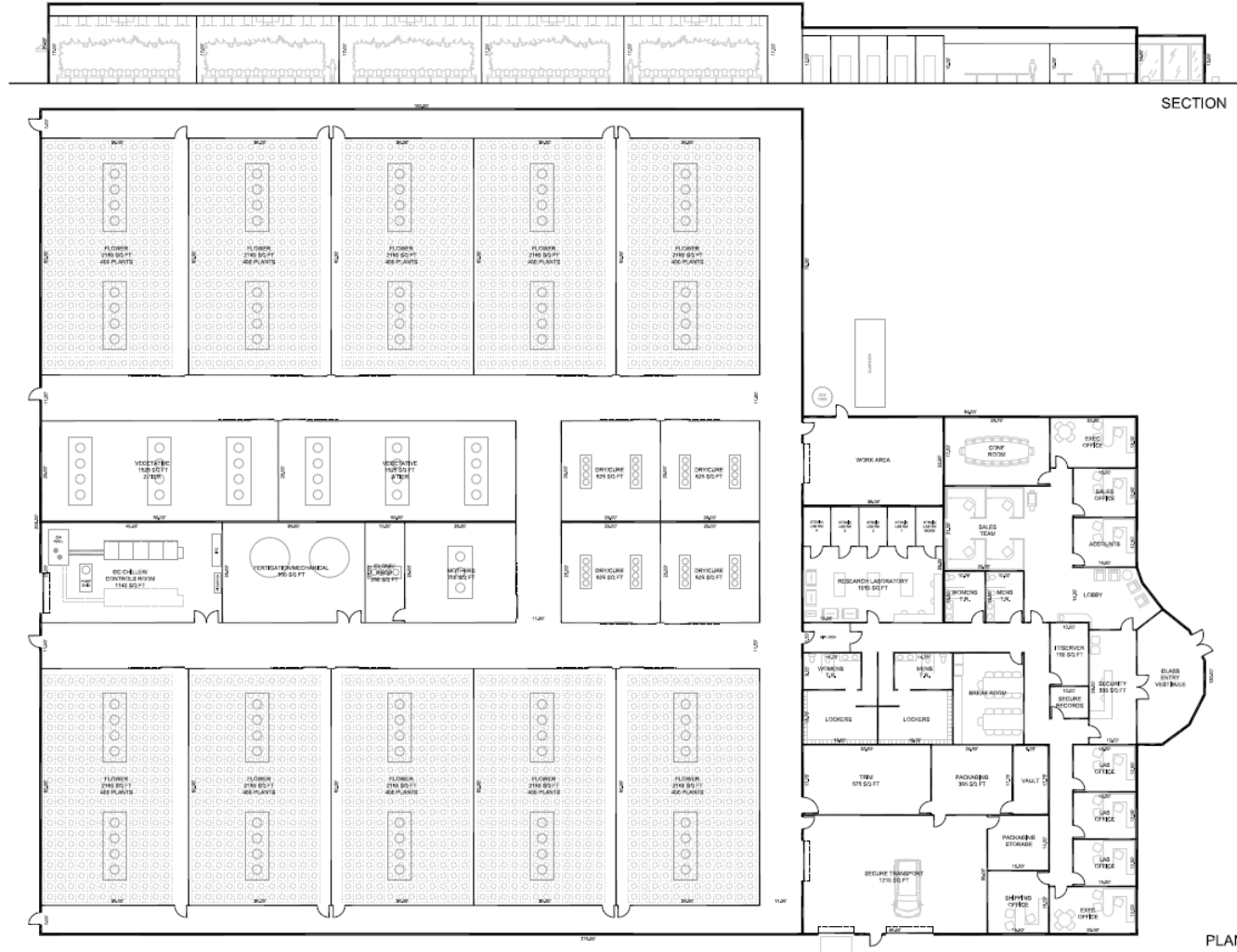
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CONTROLLED  
ENVIRONMENTS

# Facility Design



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**GoodToGrow 4000**  
**TURNKEY GROW FACILITY**

14 DEC 20  
**X**  
 CONCEPT

# Insulated Metal Panel (IMP)



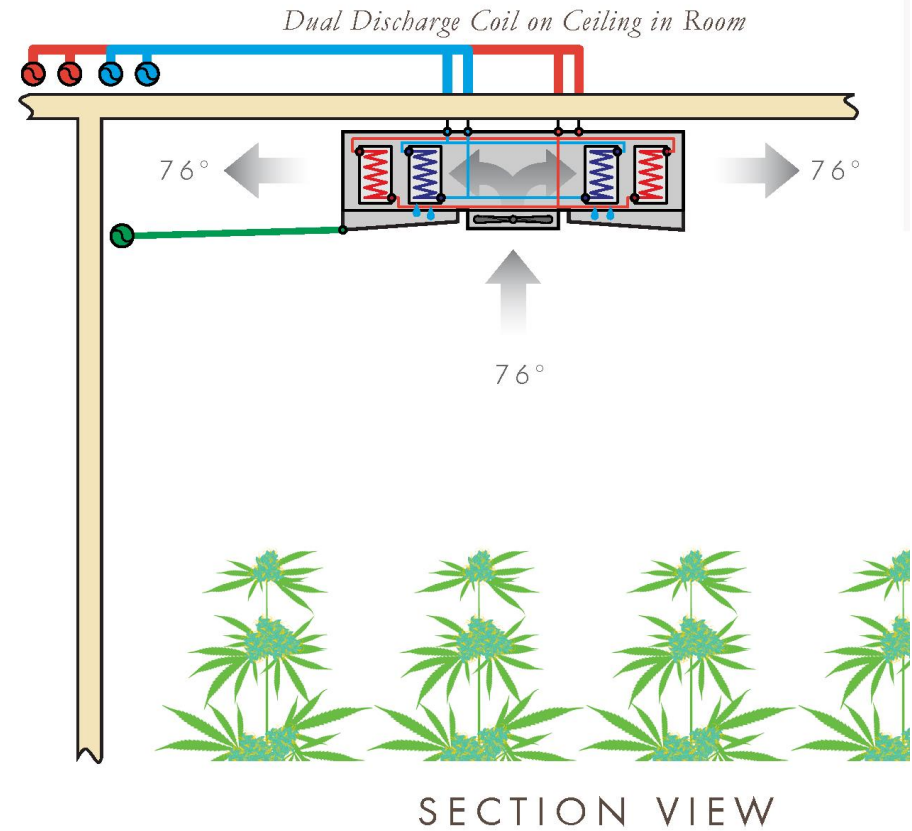
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# Ceiling Suspension



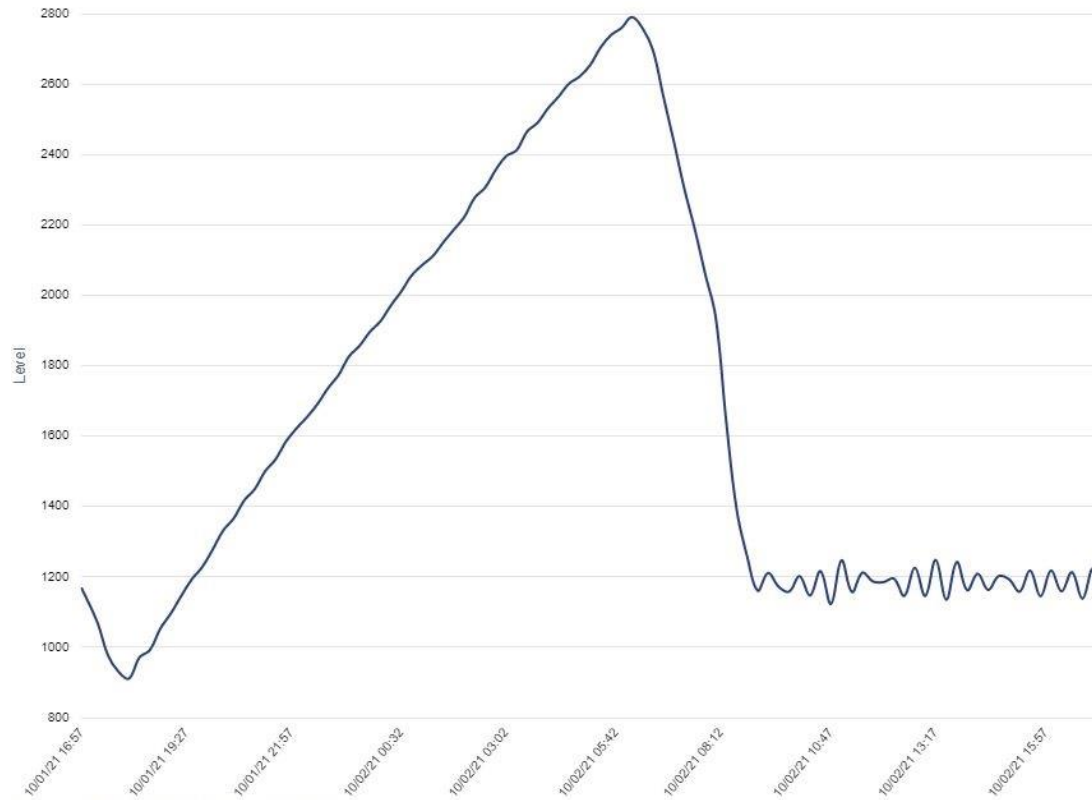
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# GC Gastight Grow Rooms

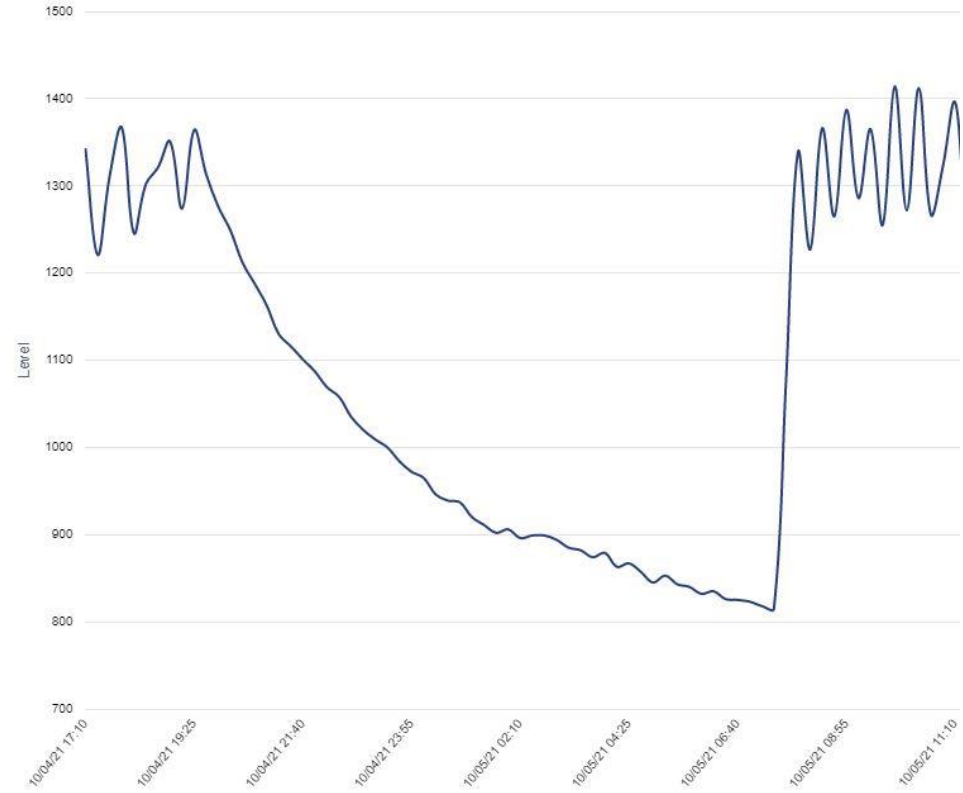


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# GC Gastight Grow Rooms – CO<sub>2</sub> Retention



Our Room



Competitor's Room



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# Dry Rooms



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# Secondary Refrigeration



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# Secondary Refrigeration



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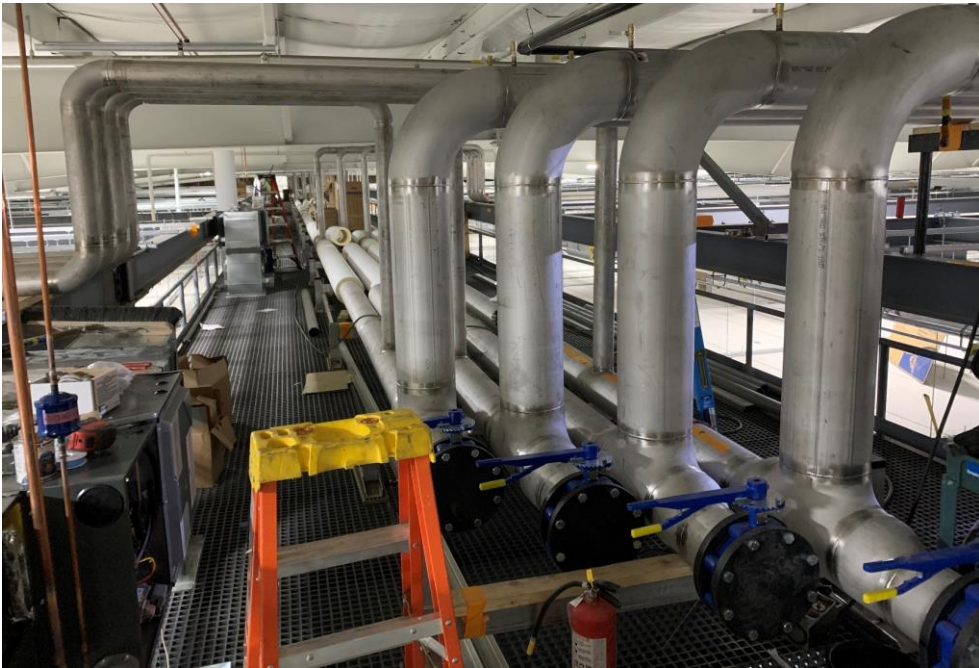
# Secondary Refrigeration



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# Refrigeration mains

**Stainless steel schedule 10 welded**



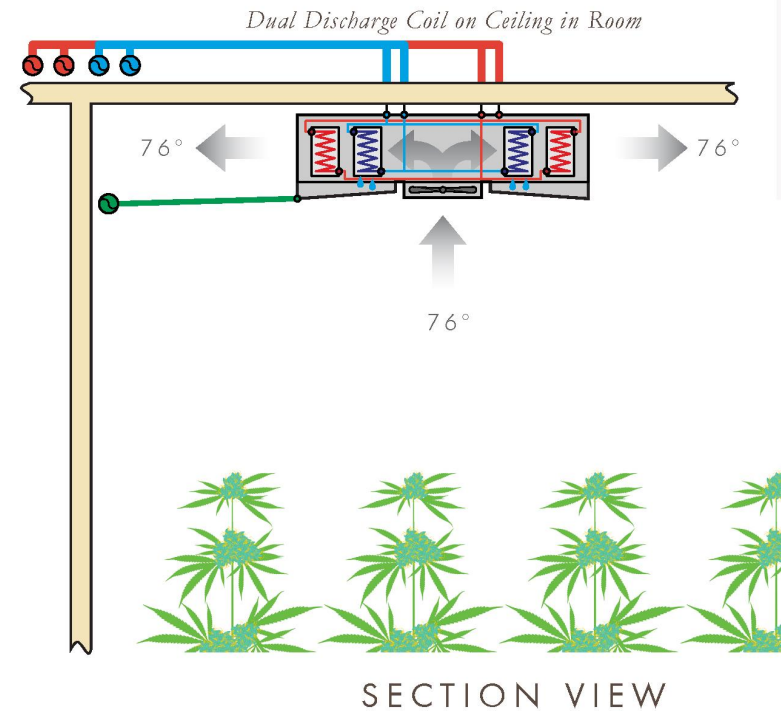
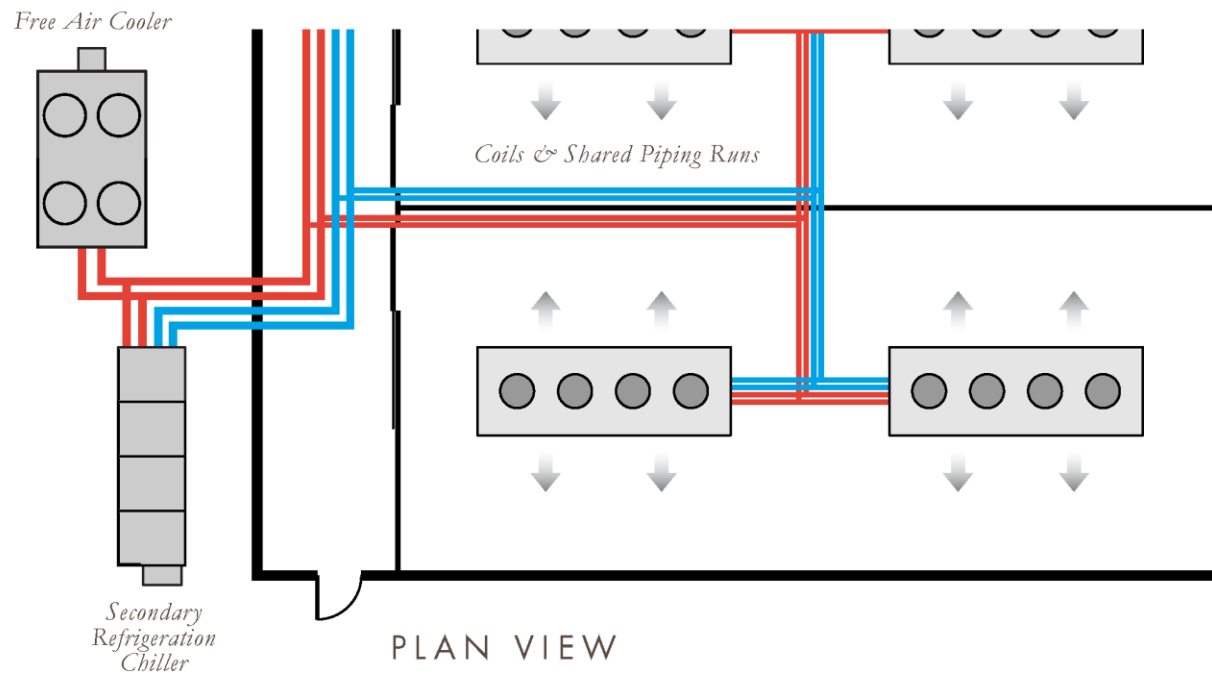
**After pressure testing and insulation**



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# GC Reheat Dehumidification

Utilizing a 4-Pipe System to cool, condense water, and reheat the air for net-zero temperature change with high-precision humidity control



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# Animation



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# Two Tier Growing - 17' Ceiling



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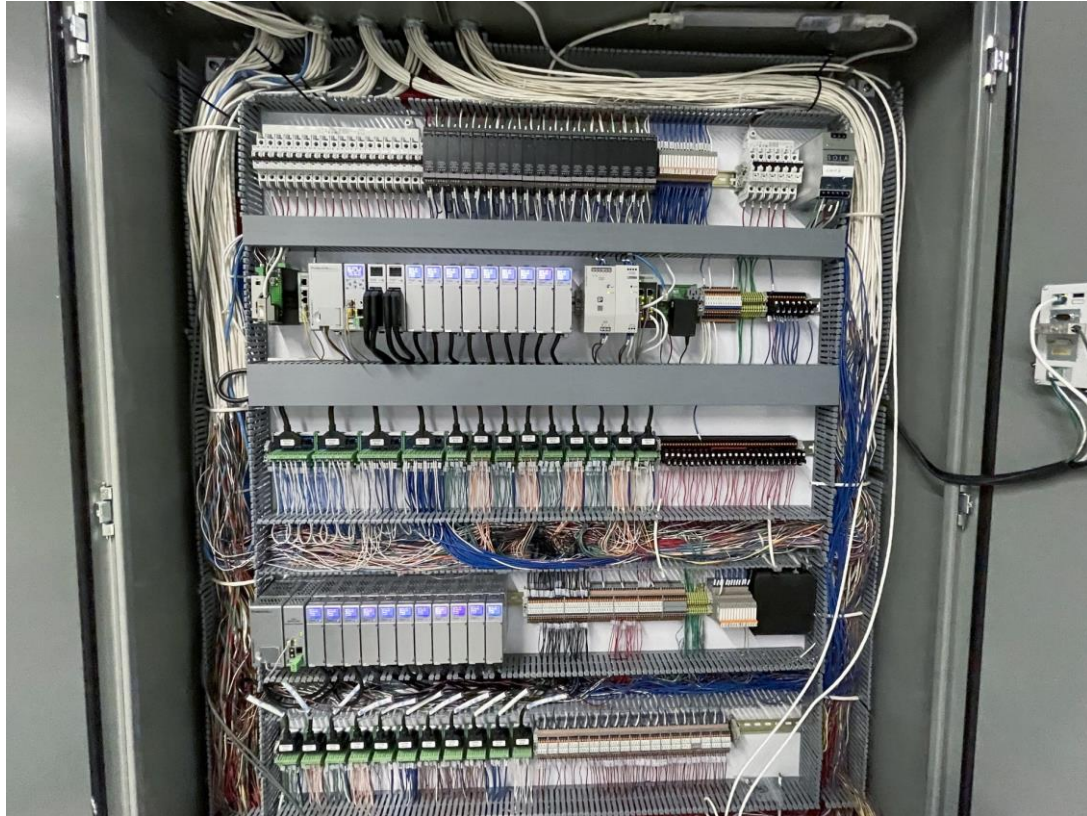
# GC Growtight & Passtight Doors



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# GC KiloWatch Control Systems



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# GC Remote Sensors

- Ethernet Connected
  - Carbon Dioxide
  - Temperature
  - Relative Humidity
  - Oxygen
  - PPFD/PAR



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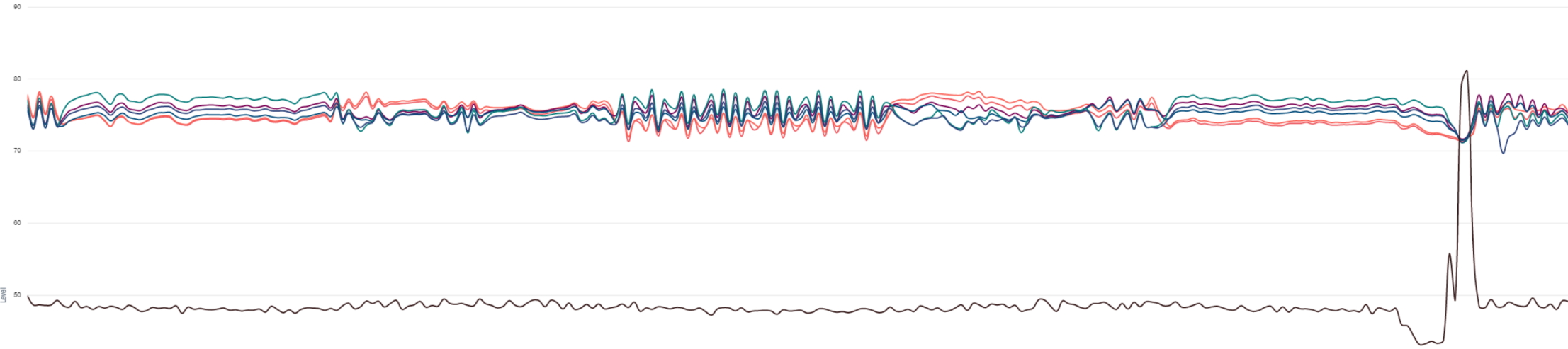
# 3-Day Graph

CO2 ✕ 1099 PPM	RH ✕ 49 %	O2 ✕ 20 %	Par ✕ 1201 PPFD
Temp Probe 1 ✕ 75.5 F	Temp Probe 2 ✕ 76.1 F	Temp Probe 3 ✕ 76.2 F	Temp Probe 4 ✕ 76.8 F
Temp Probe 5 ✕ 77 F	Temp Probe 6 ✕ 76.3 F		

### Measurement Timeline

Plot Range  
Last 3 Days

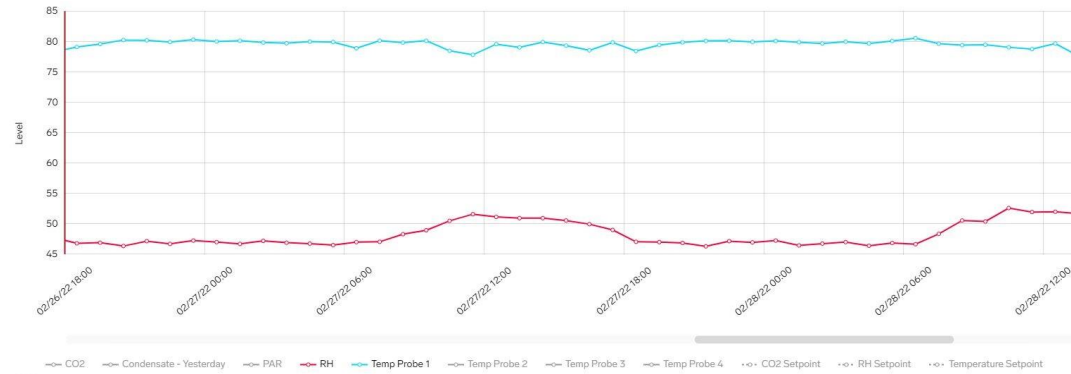
← Expand Slider →    Enable Scroll to Zoom    Enable Drag to Zoom    Reset Zoom    Apply Smoothing



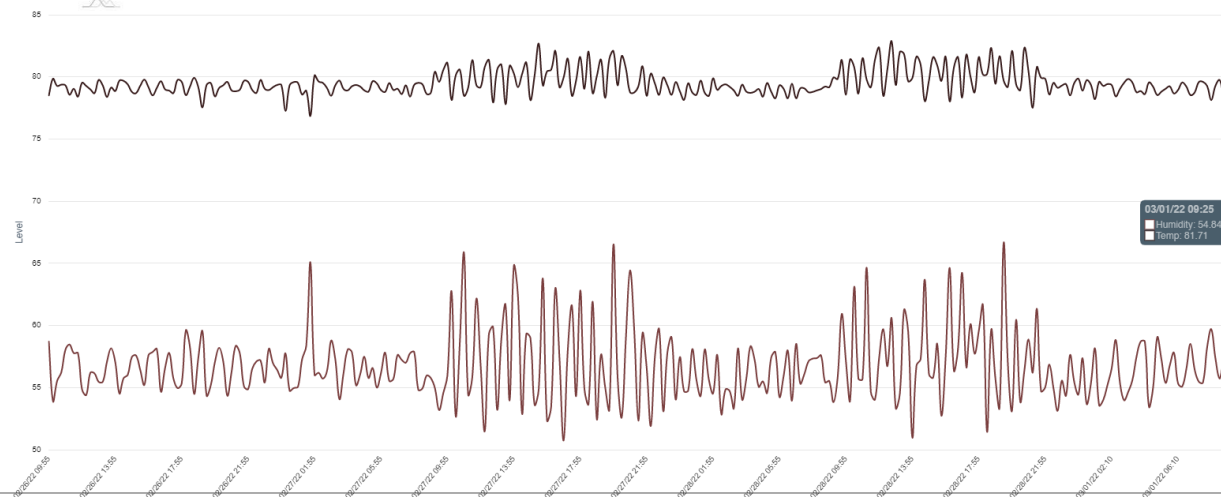
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# RE-Heat Coil Control vs Traditional

- Re-Heat Coils
- RH setpoint 48%
- RH is held between 47% - 49%
- The flower coming out of our rooms is exceptional



- Traditional cooling & dehu
- RH setpoint 57%
- RH is held between 51% - 61%

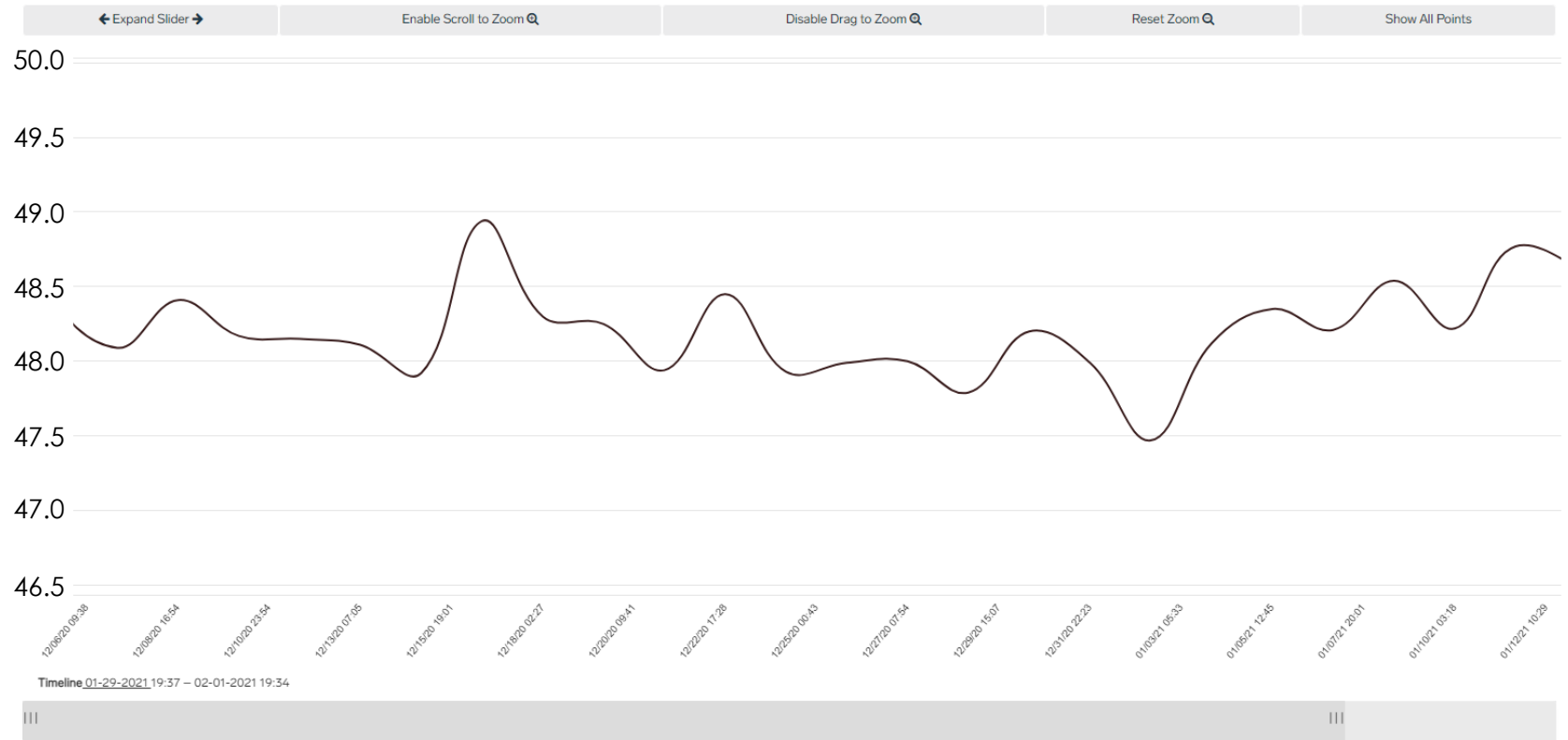


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# Control Parameters

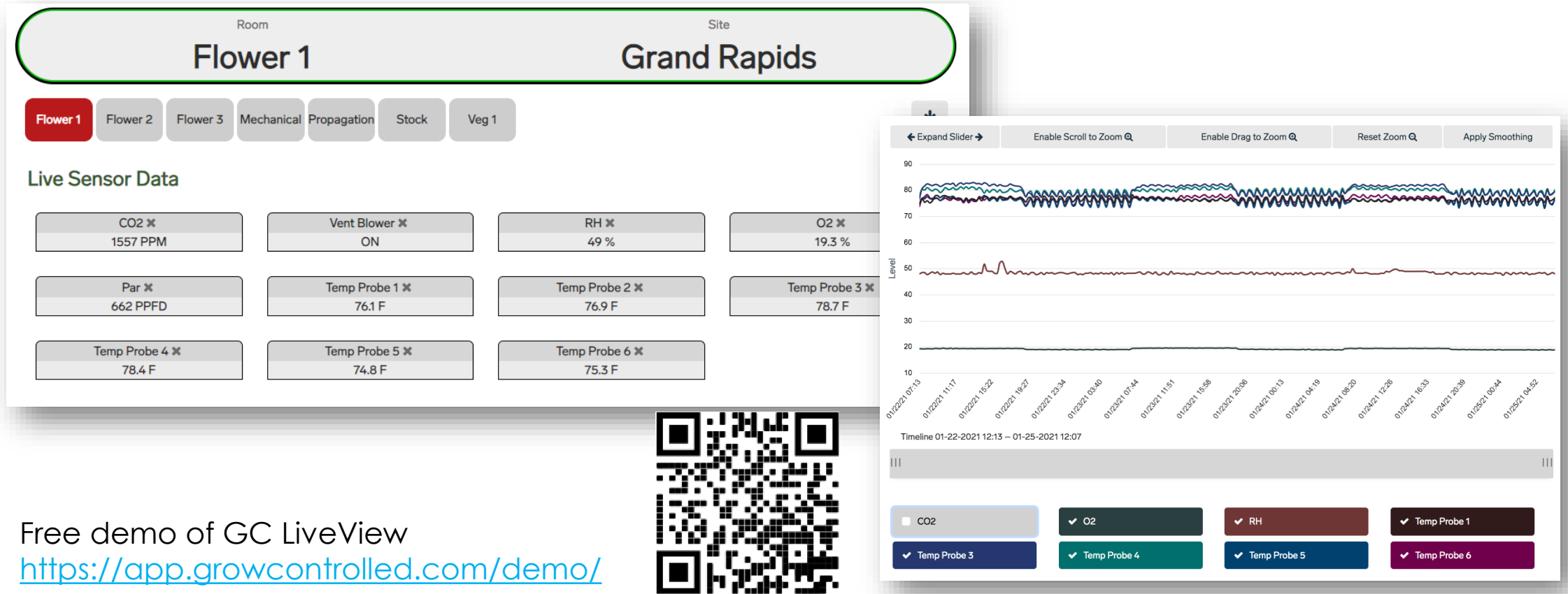
Temperature  
Relative Humidity  
CO<sub>2</sub>  
Lighting  
PAR  
VPD  
Irrigation Timing  
Automated Drying & Curing

- 2 Month Snapshot
- RH setpoint 48%
- RH is held between 47.5% - 48.5%
- The flower coming out of our rooms is exceptional



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# GC LiveView – Cloud Dashboard



Free demo of GC LiveView  
<https://app.growcontrolled.com/demo/>



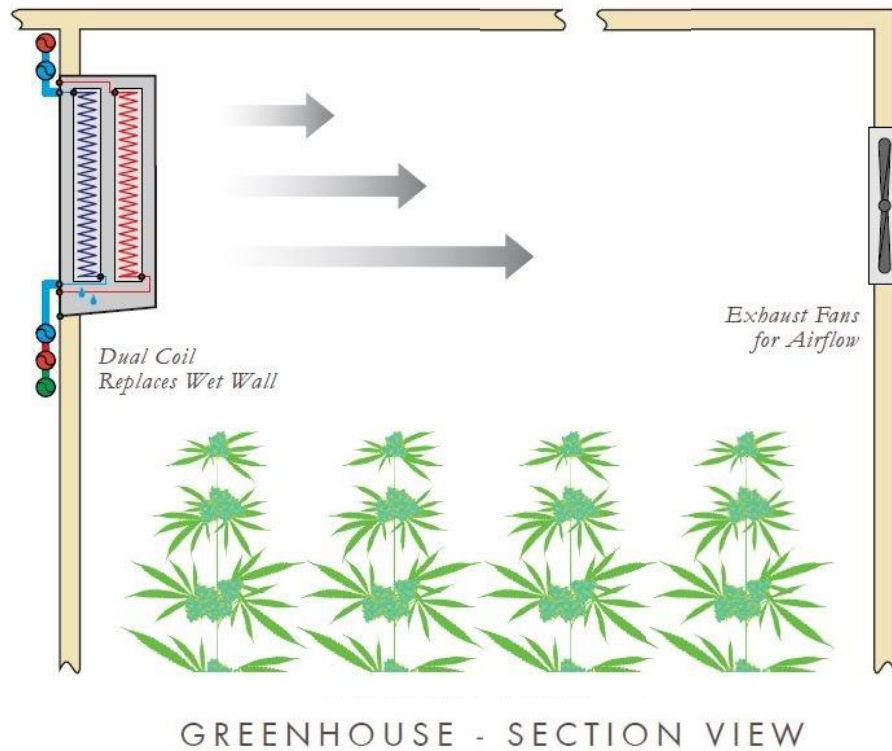
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# Greenhouse Controls



GROW CONTROLLED, LLC

# Greenhouse Controls

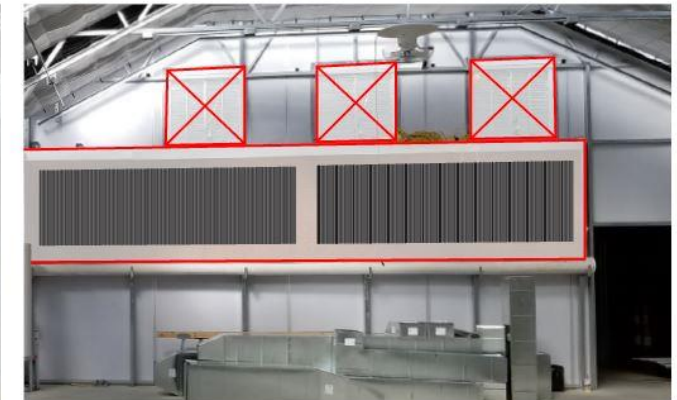


- Existing Louvres are Removed or Blocked
- Wet Wall is Removed
- New Set of Coil Packs replace Wet Wall

- Free Cooling Below 50°F
- Cooling Coil Creates Condensation
- Warm Coil Reheats Cool Air for Minimal Temp Change



Before



After



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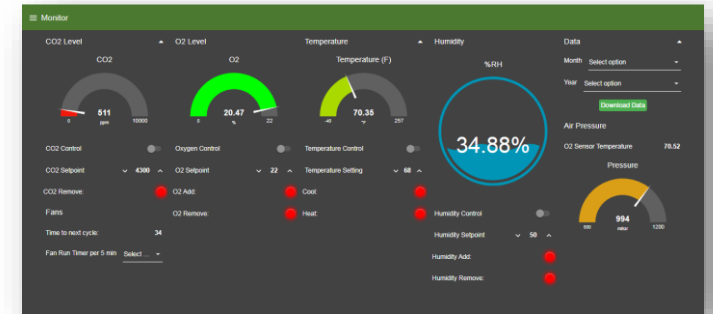
# CūrPod<sup>®</sup> SPACE SAVER

- Automatic Curing, Operation & Full Data Recording
- Self-Contained Control of Low O<sub>2</sub> Atmosphere
- For Long Term Holding using N<sub>2</sub> Gas
- Automatic Internal Sensors for O<sub>2</sub>, CO<sub>2</sub>, RH and Temperature
- Hydrate Dry Product
- Introduce Terpenes
- Standard Size for 18 RPCs (95 lbs)
- Cloud-Based Monitoring and Control
- Dashboard Showing Multiple CurPods



# CurPod<sup>®</sup> MAX

- Automatic Curing, Operation & Full Data Recording
- Self-Contained Control of Low O2 Atmosphere
- For Long Term Holding using N2 Gas
- Automatic Internal Sensors for O2, CO2, RH and Temperature
- Hydrate Dry Product
- Introduce Terpenes
- Standard Size for 12 or 18 RPCs (65 or 95 lbs)
- Cloud-Based Monitoring and Control
- Dashboard Showing Multiple CurPods



CLOUD INTERFACE



GROW CONTROLLED, LLC

# GC Pressure Atmosphere Grow Rooms

- Patent Pending
- Ability to simulate higher elevations with decreased oxygen levels
- Changing partial pressure on plants
- Allowing plants to breathe as easily as they do in the mountains
- Increased yield and consistency
- 14.3% O<sub>2</sub> = 10,000ft
- 10.1% O<sub>2</sub> = 19,000ft
- 6.9% O<sub>2</sub> = 29,000ft

ALTITUDE (ft)	ALTITUDE (m)	OXYGEN LEVEL (%)	BAROMETER (inHg)	SIMILAR LOCATION
SEA LEVEL	SEA LEVEL	20.9	29.9	STANDARD/BASE READING
1000	304	20.1	28.9	GC HEADQUARTERS
2000	609	19.4	27.8	
3000	914	18.6	26.8	CHAMONIX, FRANCE
4000	1219	17.9	25.8	SALT LAKE CITY, UTAH
5000	1524	17.3	24.9	BOULDER, COLO RADO
6000	1828	16.6	24.0	STANLEY, IDAHO
7000	2133	16.0	23.1	FLAGSTAFF, ARIZONA
8000	2438	15.4	22.2	ASPEN, COLORADO
9000	2743	14.8	21.4	HUMBOLDT COUNTY, CALIFORNIA
10000	3048	14.3	20.6	LEADVILLE, COLO RADO
11000	3352	13.7	19.8	CUSCO, PERU
12000	3657	13.2	19.0	LA PAZ, BOLIVIA
13000	3962	12.7	18.3	
14000	4267	12.3	17.6	PIKES PEAK, COLO RADO
15000	4572	11.8	16.9	MO UNT RAINIER, WASHINGTON
16000	4876	11.4	16.2	
17000	5181	11.0	15.6	MO UNT EVEREST BASE CAMP, NEPAL
18000	5486	10.5	14.9	
19000	5791	10.1	14.3	MO UNT KILIMANJARO, TANZANIA
20000	6096	9.7	13.7	MO UNT DENALI, ALASKA
21000	6400	9.4	13.1	
22000	6705	9.0	12.6	
23000	7010	8.7	12.1	ACONCAGUA, ARGENTINA
24000	7315	8.4	11.6	
25000	7620	8.1	11.1	HINDU KUSH, PAKISTAN
26000	7924	7.8	10.6	
27000	8229	7.5	10.1	CHO OYU, TIBET
28000	8534	7.2	9.5	K2, PAKISTAN
29000	8839	6.9	8.9	MO UNT EVEREST, NEPAL



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# GCPA: In-House Grow Lab

- 4 Identical Experiment Chambers
- Controlling Temperature, Lights, RH, CO<sub>2</sub>, O<sub>2</sub>, and more
- 6 plants per room



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# GCPA: Cycle IV Experiment

- Genetic: 9lb Hammer
- 7 gal. grow bags
- Veg: 4 weeks
- Flower: 10 weeks
- 1200 ppm CO<sub>2</sub>
- 21% O<sub>2</sub> vs. 14% O<sub>2</sub>, all else held constant
  - Sea Level vs. 10,000ft simulated altitude



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# GCPA: Cycle IV Results

- 21% O<sub>2</sub> room:
  - 1158 grams dried & trimmed
- 14% O<sub>2</sub> room
  - 1371 grams dried & trimmed
- Increased yield of 18%



GROW CONTROLLED, LLC

GC LiveView Demo



GC Showcase



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[growcontrolled.com](https://growcontrolled.com)

616.256.0420